

Work Order ID 100772

May 1, 2013 7:16:31 AM

100772

Page 1

Item ID: D350-567-113

Revision ID:

Item Name: Replacement Window, Extra Large

Start Date: 5/10/13 Start Qty: 4.00

Required Date: 5/10/13 Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

QC:

Date: 13-05-1

Date:

Tooling:

SPC (Y/N):

Cust Item ID:

Customer:

N900040100

Setup Start

NS1

Stop

NS2

Run Start

NR1

Stop

NR2

Sequence #	Operating Description	Set Up Run Hours	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Work Center	Revision Nbr							
Draw Nbr	Rev D							
IIN-D350-567	Rev D							
100	DOCUMENT CONTROL	0.00						
100								
DC	Memo	0.00						
Document Control	Photocopy bluefile & type labels per PPPD350-567-113							
110	Packaging	0.00						
110								
Packaging	Memo	0.00						
Packaging	Pick Packing Kit							
	ENSURE DT 8439 TEMPLATE IS INCLUDED							
120	QC4- 100% inspect kits for completeness	0.00						
120								
QC	Memo	0.00						
Quality Control								

JB
LABEL only

21
BS22
CHG003

3

4

3

13-05-21 JB

JB

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Item ID: D350-567-113

Revision ID:

Item Name: Replacement Window, Extra Large

Start Date: 5/10/13 Start Qty: 4.00

Required Date: 5/10/13 Req'd Qty: 4.00

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/

Work Center ID

130

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD350-567-113

Location:

PPP Rev:

PPP 100828

3X

13/5/23

DAS 06

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLW 13-5-23

ME 13-5-23

Picklist Print

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Work Order ID: 100772

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 5/10/13

Required Date: 5/10/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 04-08-24 New Issue JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2463 Seal 1 de 86"		Manufactured	No			110	f	1,046.8803	2.166	30.172632			

Location

Loc Qty

Loc Code

ST467

1046.88028

72232

15.38

79478

0.43737

83542

0.04291

90297

52.77

95774

478.25

98335

500

95774

D3290-041

Replacement Window Assembly

Manufactured No

110 Each 5.0000

Location

Loc Qty

Loc Code

ST213

5

94514

5

94514

2600-6

Camlock Stud

Purchased No

110 Each 357.0000

Location

Loc Qty

Loc Code

ST380

357

122973

38

123150

119

124704

200

123150

2600-LW

Camloc Retaining Washer

Purchased No

110 Each 268.0000

Location

Loc Qty

Loc Code

ST396

268

121524

9

122317

68

123150

191

123150

Picklist Print

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Page 2

Work Order ID: 100772

Parent Item: D350-567-113

Parent Item Name: Replacement Window, Extra Large

Start Date: 5/10/13

Required Date: 5/10/13

Start Qty: 4.00

Required Qty: 4.00

212-02

Receptacles

Purchased

No

110

Each

60.0000

12

36-7A

Location

Loc Qty

Loc Code

ST394

60

124296

60

124296

AN526G832R9

Screw

Purchased

No

110

Each

295.0000

21

63 JP

Location

Loc Qty

Loc Code

ST345

95

124552

95

ST516

200

125388

200

124552

AN960JD8

Washer

Purchased

No

110

Each

0.0000

42

126

MS21042U08

Nut

Purchased

No

110

Each

4,917.0000

21

63 JB

Location

Loc Qty

Loc Code

ST315

2917

122141

3

122452

9

122814

500

123900

2405

ST505

2000

125445

2000

123900

MS20426AD3-5

Rivet

Purchased

No

110

Each

9,395.0000

24

72 JB

13-05-21

Location

Loc Qty

Loc Code

GA

5647

4533

5647

ST333

3748

4444

3748

4444

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Shop Packet Print

Page 2

Picklist Print

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Page 3

Work Order ID: 100772

Parent Item: D350-567-113

Parent Item Name: Replacement Window. Extra Large

FG-778150-550-ROL

7781 9oz Glass 50"x125yd

Purchased

No

110

sf

1.137.1600

18

72-54 20

13-05-21

Location

Loc Qty

Loc Code

CA

1137.16

123239

1137.16

123239

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Shop Packet Print

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Work Order ID 100772

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100772

Page 1

Item ID: D350-567-113

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Replacement Window, Extra Large

Start Date: 5/10/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/10/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan:

Date: 13-05-1 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

JB
LABEL only

IIN-D350-567

Rev D

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-567-113 CHG003

ML513-0521

110

0.00

110

Packaging

Packaging

Memo

0.00

Packaging

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control